

MATERIAL TEST POLICY GUIDE

Availability

IPEC will make its test facility available for prospective customers at a nominal fee. Production size equipment will be utilized for mixing and grinding of customer's furnished materials. Results will be developed by experienced technicians, whose experience will add considerable merit to the tests. Customer's representative is urged to witness and verify these tests.

Scheduling

Testing is scheduled after receipt of the Drying and Grinding Questionnaire, customer purchase order and sufficient quantity of material for a meaningful test. Material is to be shipped prepaid to International Process Equipment Company (IPEC). Shipping address to be stated upon application. Shipping labels should include IPEC Reference Number (Test Number) and should be marked "Attention: Test Center Manager." All materials whether used or unused after tests will be shipped collect to customer's facilities. The customer is to provide shipping labels, return authorization and quantity of empty containers for return shipment.

Policy

It is a policy of IPEC that no tests will be scheduled until sufficient data on material properties has been received. Time can be conserved if the OSHA Form 20, MSD Sheet and Questionnaires are attached to the purchase order. We must also be advised of hazards involved in handling and processing of customer's materials.

IPEC RESERVES THE RIGHT TO DECLINE HANDLING ANY MATERIALS FOR WHICH COMPLETE INFORMATION IS EITHER NOT SUPPLIED OR NOT AVAILABLE.

IPEC assumes no financial responsibility for materials while in our plant unless agreed to in writing prior to receipt of materials.

Testing Fees

Fees range in price for a five (5) hour test, depending upon the type of equipment to be used and the set-up work / manpower required. The range is from \$750.00 for full production sized equipment to \$375.00 for lab scale tests. Drying tests are \$1,150.00, and baghouse clean out with new bags is \$400.00.

Overtime is billed on a per hour basis for tests running over five (5) hours. Should customer require special pre-test cleaning and preparation beyond that which is normally provided

additional charges will apply and IPEC will advise customer of the amount prior to scheduling. For customer tests requiring two (2) or more days to complete, special cost estimates will be prepared. In such cases IPEC will make every effort to minimize these costs.